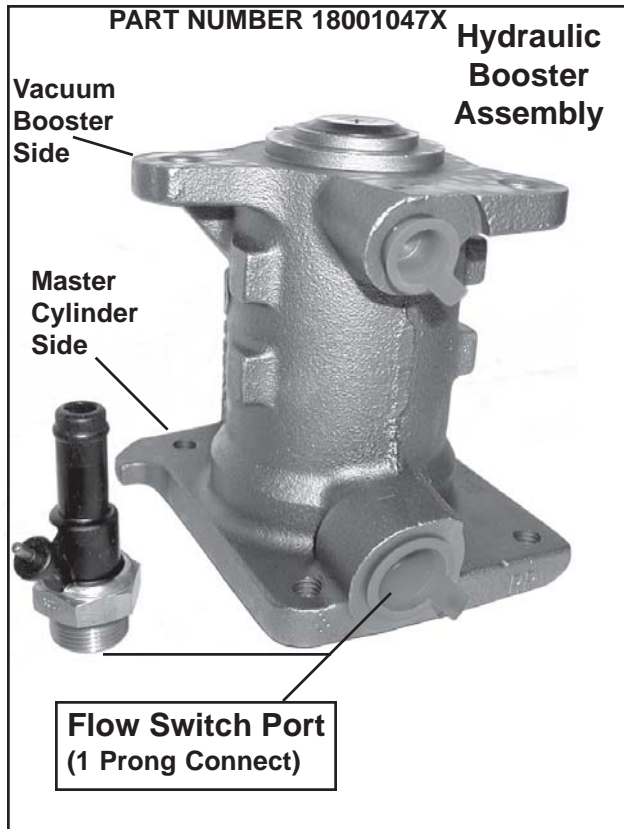


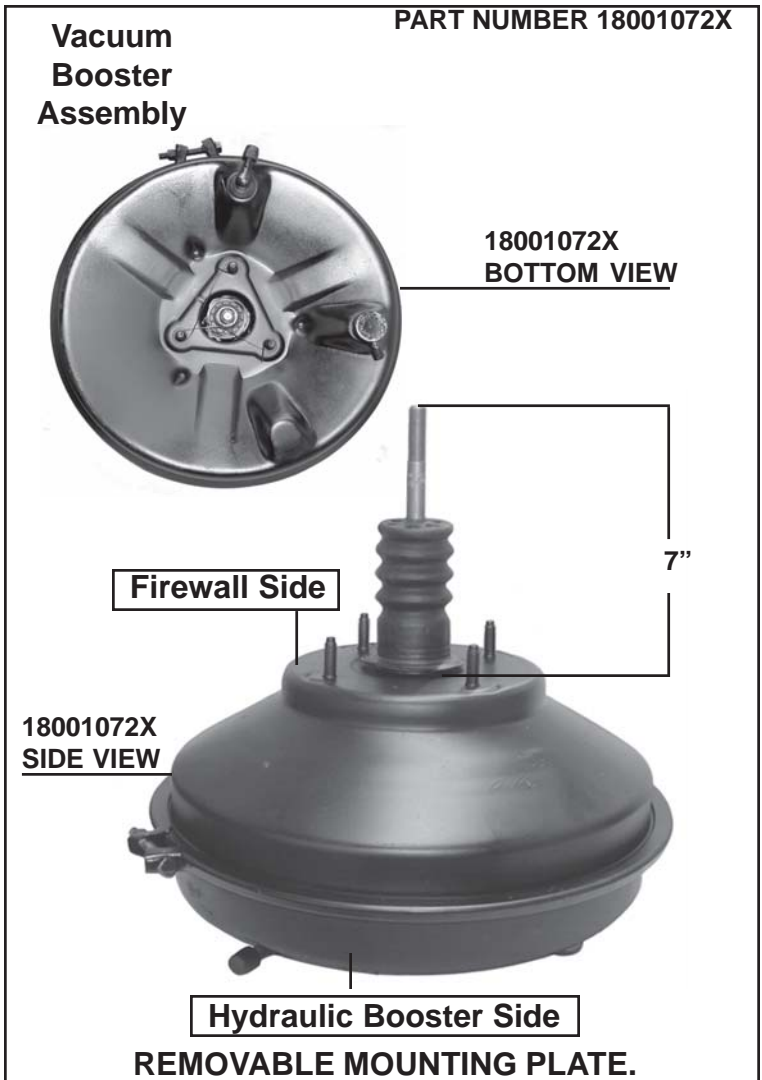
SECTION V-2 ... DELCO DUAL POWER UNITS

DELCO DUAL POWER UNIT



DELCO DUAL POWER UNIT

Used together with
Vacuum Booster
Assembly.



Part Number	Ship Weight	Casting Number	Description	Pedal Rod Length	Primary Application
18001047X	19 lbs.	2623501	Delco Dual Power	N/A	GM, Navistar (IHC)
18001073X	19 lbs.	-	Delco Dual Power	N/A	Navistar (IHC)
18001072X	19lbs.	-	Vacuum Booster Assembly	7"	GM
18003144X	19lbs.	-	Vacuum Booster Assembly	5 1/2"	Navistar (IHC)

INSTALLATION PROCEDURES...

The following procedure does not include instructions for bleeding the brake system, but highly important before installation. Bleeding Instructions are included in the Trouble Shooting & Guidelines (Section I). Hydraulic Booster Systems use Power Steering Fluid. Brake Systems use Hydraulic Brake Fluid. **DO NOT MIX THE TWO SYSTEMS.**

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|---|--|
| <ol style="list-style-type: none"> 1. Fill power steering pump reservoir with power steering fluid. 2. Start engine and run for approximately two seconds. 3. Check fluid level; add as required. 4. Repeat steps two and three until fluid retains constant level. 5. Raise the front of the vehicle until the height has cleared the tires. <ul style="list-style-type: none"> 5-a. Run engine at 1000 to 1500rpm. 5-b. Depress brake pedal several times. 5-c. Turn steering right and left, making light contact with wheel stops. | <ol style="list-style-type: none"> 6. Turn the engine off, recheck reservoir fluid, and add if needed. 7. Lower the vehicle and repeat steps 5-a, 5-b, 5-c and 6. 8. If pedal is up and firm, the vehicle is ready for road testing. 9. If reservoir fluid is extremely foamy, let the vehicle stand with engine off for one hour, then recheck. |
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